

Jointing Instructions for DN 2000, DN 2100 & DN 2400 Pipes with Sliding Joints

PD 22 rev F

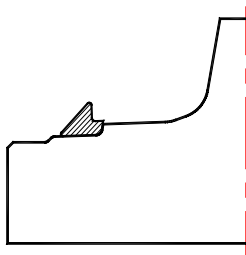
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General Handling

Where pipes are being handled using the Loc-King lifting system, reference should be made to the relevant user guide.

Gasket Position

Before fitting, ensure that the gasket and spigot are clean. The gasket shall be fitted onto the spigot in the position shown. Ensure that the gasket is evenly stretched.

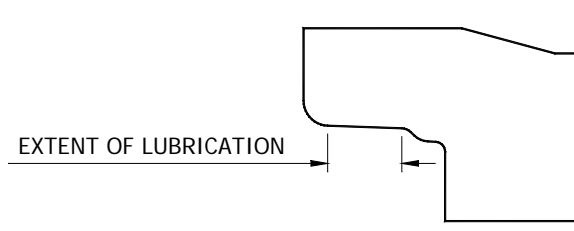


Joint Lubrication

Before jointing, clean the socket of the joint and apply a thin layer of the lubricant supplied to the area shown below. Enter the spigot carefully into the socket and check that the joint is concentric and the gasket is correctly positioned.

Carefully push the pipes home, ensuring that the gasket remains in the correct position.

Use only lubricant supplied or approved by Stanton Bonna. A 1kg tub of lubricant will be sufficient for approximately 3 joints at these sizes of pipe.



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