DO NOT SCALE

COPY RIGHT AND DESIGN RIGHT

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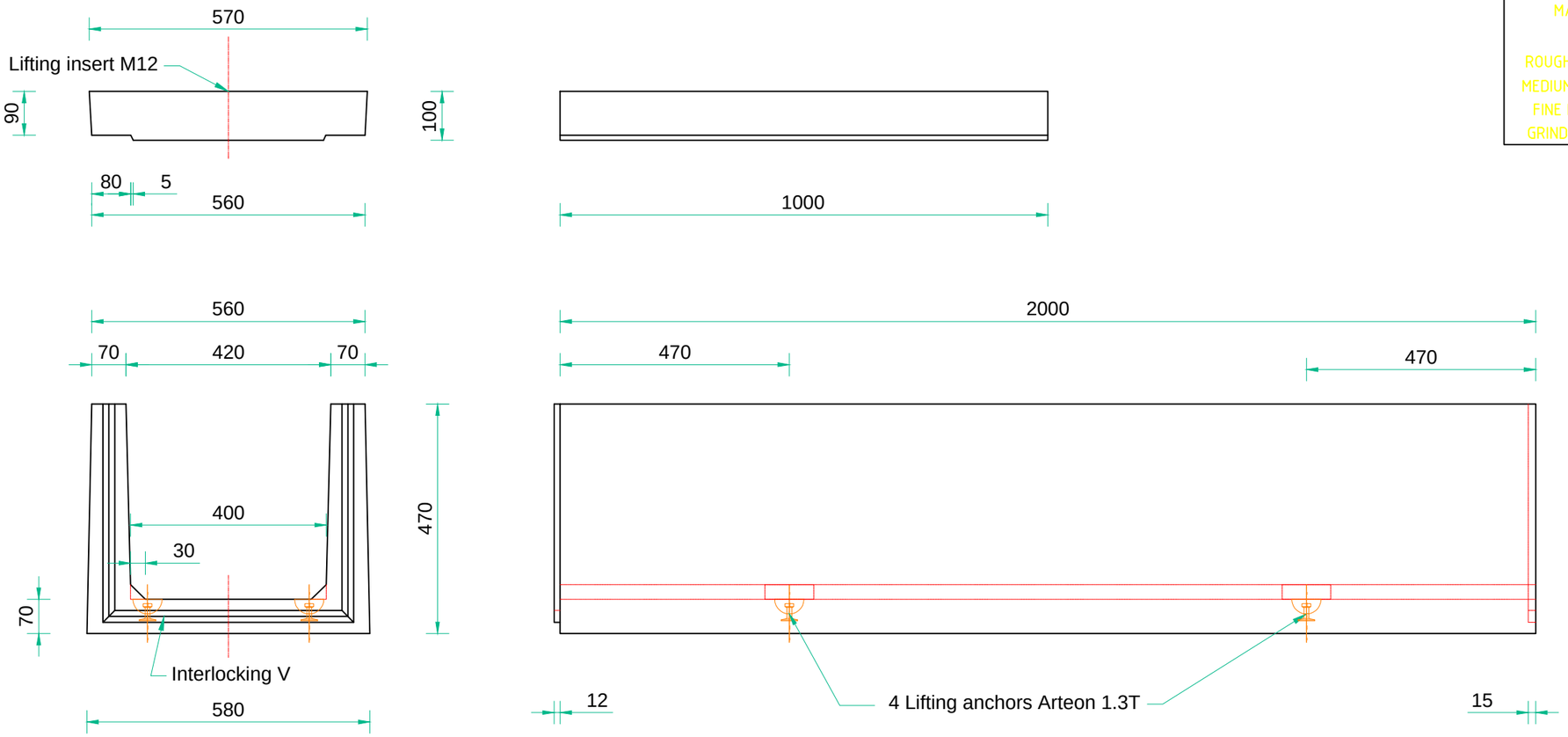
MACHINING SYMBOLS

	ISO	Ra
ROUGH MACHINE	N10	12.5µm
MEDIUM MACHINE	N8	3.2µm
FINE MACHINE	N6	0.8µm
GRIND MACHINE	N5	0.4µm



Trough Weight - 521kg per unit
Standard Lid Weight 136kg each.
Heavy duty Lid Weight - 136kg each
Troughs Designed and manufactured to BS EN 1433, Load Classification D400, - Heavy Duty Lids to withstand Wheel Loads not exceeding 11 tonne.

Please Note - A Rubber or Foam Conformance layer between trough and covers are recommended where units are subject to Heavy Vehicular Loads.

THIS DRAWING WAS PRODUCED USING AUTOCAD AND SHOULD ON NO ACCOUNT BE AMENDED BY HAND

REV	DATE	ZONE	ALTD	CKD	APPD	ALTERATIONS
00						INITIAL ISSUE

Stanton Bonna

TITLE

TROUGH with LID
size 400 Wide x 400 Deep
B-S Ref 236

STANTON BONNA CONCRETE LTD.
Littlewell Lane, Stanton-by-Dale,
Ilkeston, Derbyshire. DE7 4QW
TEL: 0115 944 1448 FAX: 0115 944 1466

SCALE	HMM
DRAWN	M MANNERS
DATE	26/05/2015
DRG. No.	CDO/ C / 2751
REV No.	A

ORIGINAL FRAME SIZE (INCL. BORDER) 594 x 420 A2