

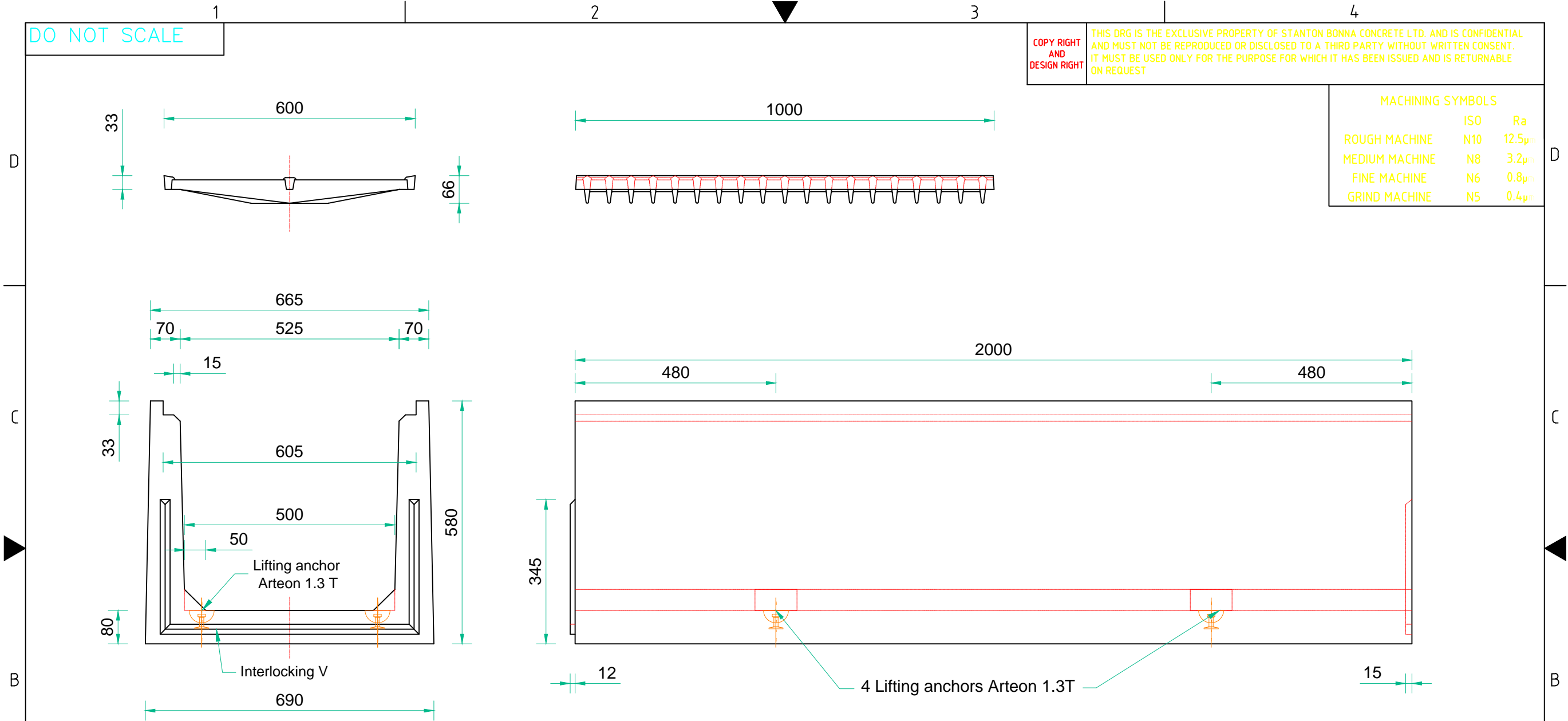
DO NOT SCALE

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MACHINING SYMBOLS

	ISO	Ra
ROUGH MACHINE	N10	12.5µm
MEDIUM MACHINE	N8	3.2µm
FINE MACHINE	N6	0.8µm
GRIND MACHINE	N5	0.4µm



Trough Weight - 695kg per unit
 Standard Lid Weight - 172kg each.
 Heavy duty Lid Weight - 205kg each
 Troughs Designed and manufactured to BS EN 1433,
 Load Classification D400, - Heavy Duty Lids to
 withstand Wheel Loads not exceeding 11 tonne.

Please Note - A Rubber or Foam Conformance layer between trough and covers are recommended where units are subject to Heavy Vehicular Loads.

THIS DRAWING WAS PRODUCED USING AUTOCAD AND SHOULD ON NO ACCOUNT BE AMENDED BY HAND

Stanton Bonna

TITLE

TROUGH with Steel Grating Drainage LID
 size 500 Wide x 500 Deep
 B-S Ref 228

STANTON BONNA CONCRETE LTD.
 Littlewell Lane, Stanton-by-Dale,
 Ilkeston, Derbyshire. DE7 4QW
 TEL: 0115 944 1448 FAX: 0115 944 1466

SCALE	HMM
DRAWN	M MANNERS
DATE	26/05/2015

DRG. No. CDO/ C / 2751

REV No.	0
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REV	DATE	ZONE	ALTD	CKD	APPD	ALTERATIONS	REV	DATE	ZONE	ALTD	CKD	APPD	ALTERATIONS
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													ALTERATIONS