DO NOT SCALE

COPY RIGHT AND DESIGN RIGHT

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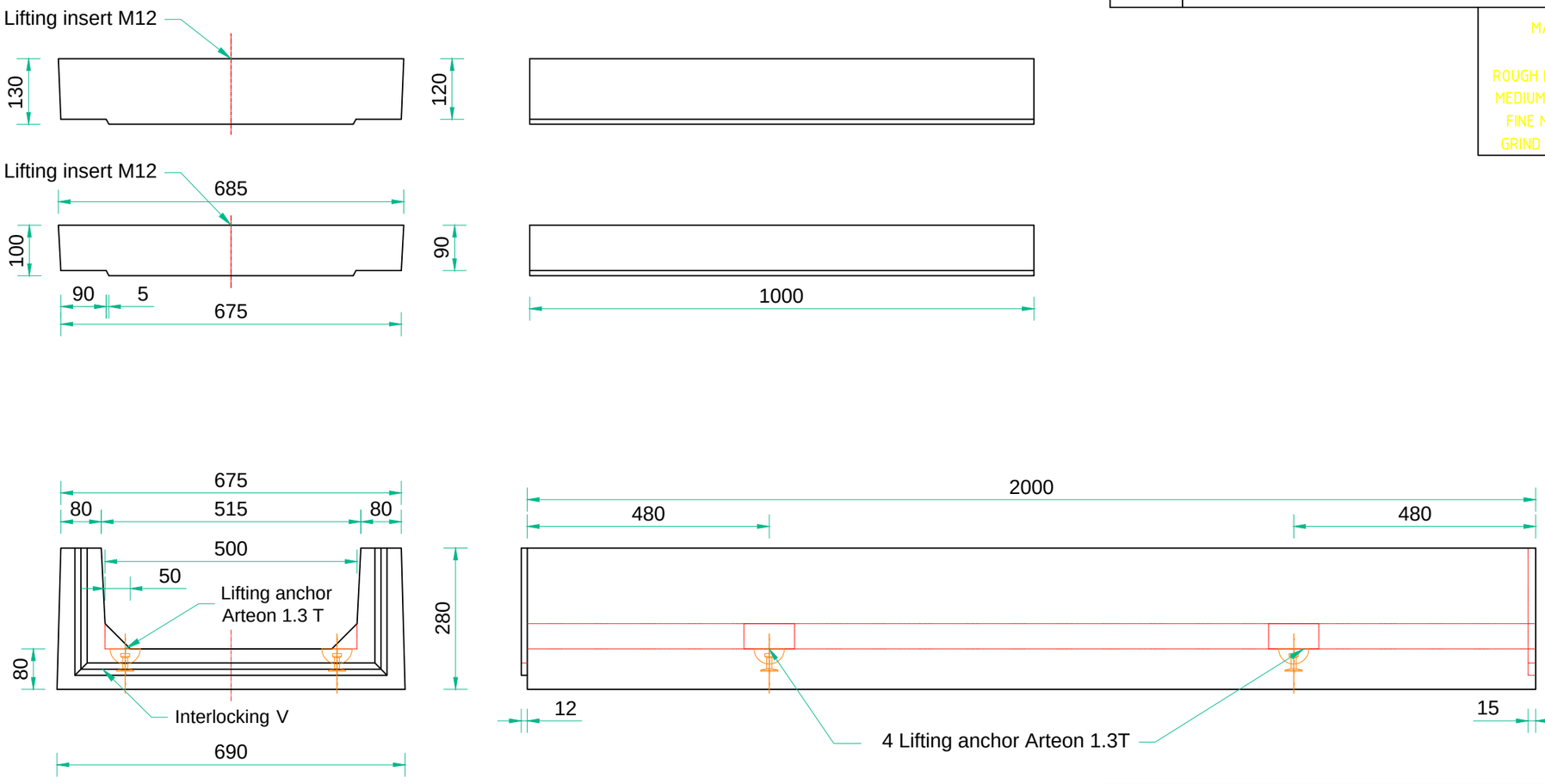
MACHINING SYMBOLS

| | ISO | Ra |
|---|---|---|
| ROUGH MACHINE | N10 | 12.5µm |
| MEDIUM MACHINE | N8 | 3.2µm |
| FINE MACHINE | N6 | 0.8µm |
| GRIND MACHINE | N5 | 0.4µm |




Trough Weight - 540kg per unit
Standard Lid Weight - 172kg each.
Heavy duty Lid Weight - 205kg each
Troughs Designed and manufactured to BS EN 1433, Load Classification D400, - Heavy Duty Lids to withstand Wheel Loads not exceeding 11 tonne.

Please Note - A Rubber or Foam Conformance layer between trough and covers are recommended where units are subject to Heavy Vehicular Loads.

*THIS DRAWING WAS PRODUCED USING AUTOCAD AND SHOULD ON NO ACCOUNT BE AMENDED BY HAND*

| REV | DATE | ZONE | ALTD | CKD | APPD | ALTERATIONS |
|---|---|---|---|---|---|---|
| 00 | | | | | | INITIAL ISSUE |

Stanton Bonna

TITLE

# TROUGH with LID
## size 500 Wide x 200 Deep
## B-S Ref 234

STANTON BONNA CONCRETE LTD.
Littlewell Lane, Stanton-by-Dale,
Ilkeston, Derbyshire. DE7 4QW
TEL: 0115 944 1448 FAX: 0115 944 1466

| | |
|---|---|
| SCALE | HMM |
| DRAWN | M MANNERS |
| DATE | 26/05/2015 |

DRG. No. CDO/ C / 2751

REV No. A

ORIGINAL FRAME SIZE (INCL. BORDER) 594 x 420 A2