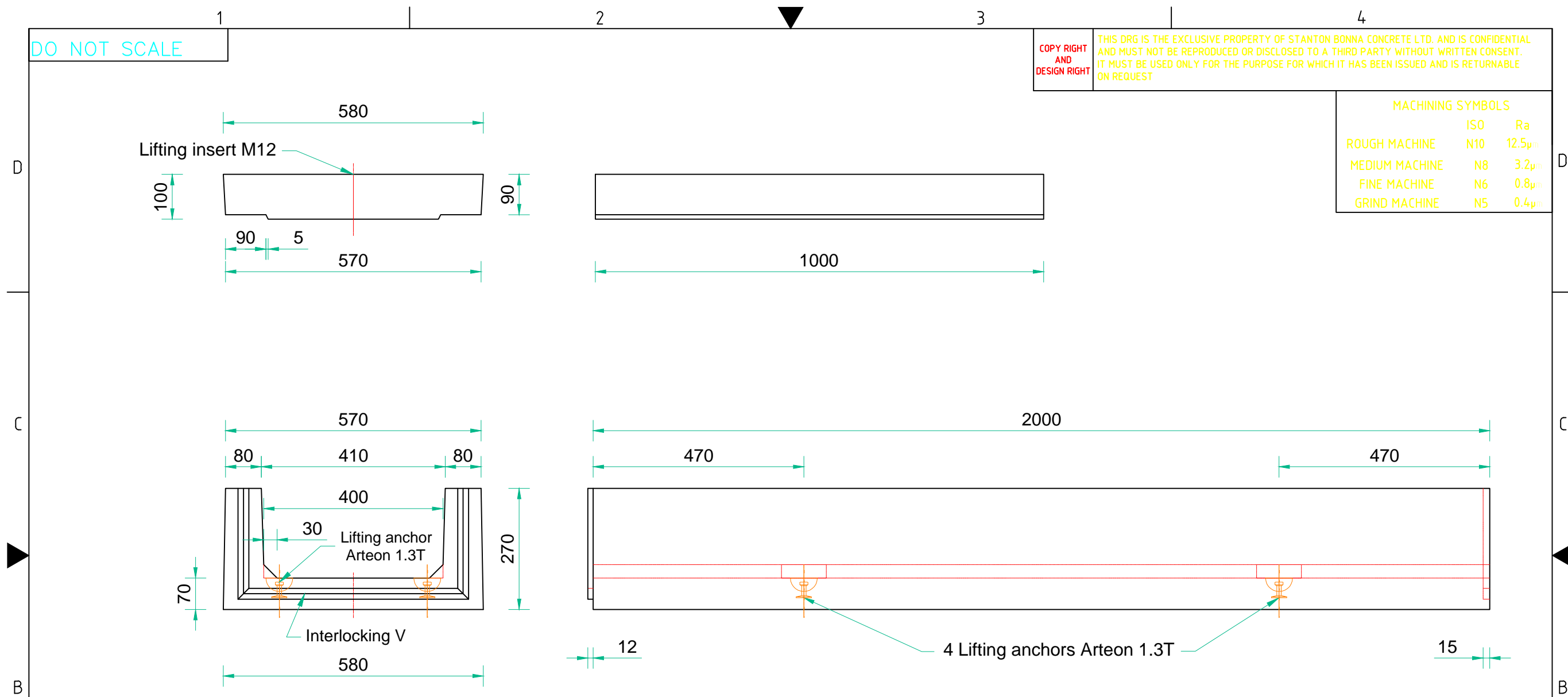


DO NOT SCALE

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MACHINING SYMBOLS		
	ISO	Ra
ROUGH MACHINE	N10	12.5µm
MEDIUM MACHINE	N8	3.2µm
FINE MACHINE	N6	0.8µm
GRIND MACHINE	N5	0.4µm



Trough Weight - 370kg per unit
 Standard Lid Weight - 136kg each.
 Heavy duty Lid Weight - 136kg each
 Troughs Designed and manufactured to BS EN 1433,
 Load Classification D400, - Heavy Duty Lids to
 withstand Wheel Loads not exceeding 11 tonne.

Please Note - A Rubber or Foam Conformance layer between trough and covers are recommended where units are subject to Heavy Vehicular Loads.

THIS DRAWING WAS PRODUCED USING AUTOCAD AND SHOULD ON NO ACCOUNT BE AMENDED BY HAND

REV	DATE	ZONE	ALTD	CKD	APPD	ALTERATIONS	REV	DATE	ZONE	ALTD	CKD	APPD	ALTERATIONS

Stanton Bonna

TITLE

TROUGH with LID
 size 400 Wide x 200 Deep
 B-S Ref 240

STANTON BONNA CONCRETE LTD. Littlewell Lane, Stanton-by-Dale, Ilkeston, Derbyshire. DE7 4QW TEL: 0115 944 1448 FAX: 0115 944 1466		SCALE	HMM
		DRAWN	M MANNERS
		DATE	26/05/2015
DRG. No. CDO/ C / 2751		REV No.	A

ORIGINAL FRAME SIZE (INCL. BORDER) 594 x 420 A2

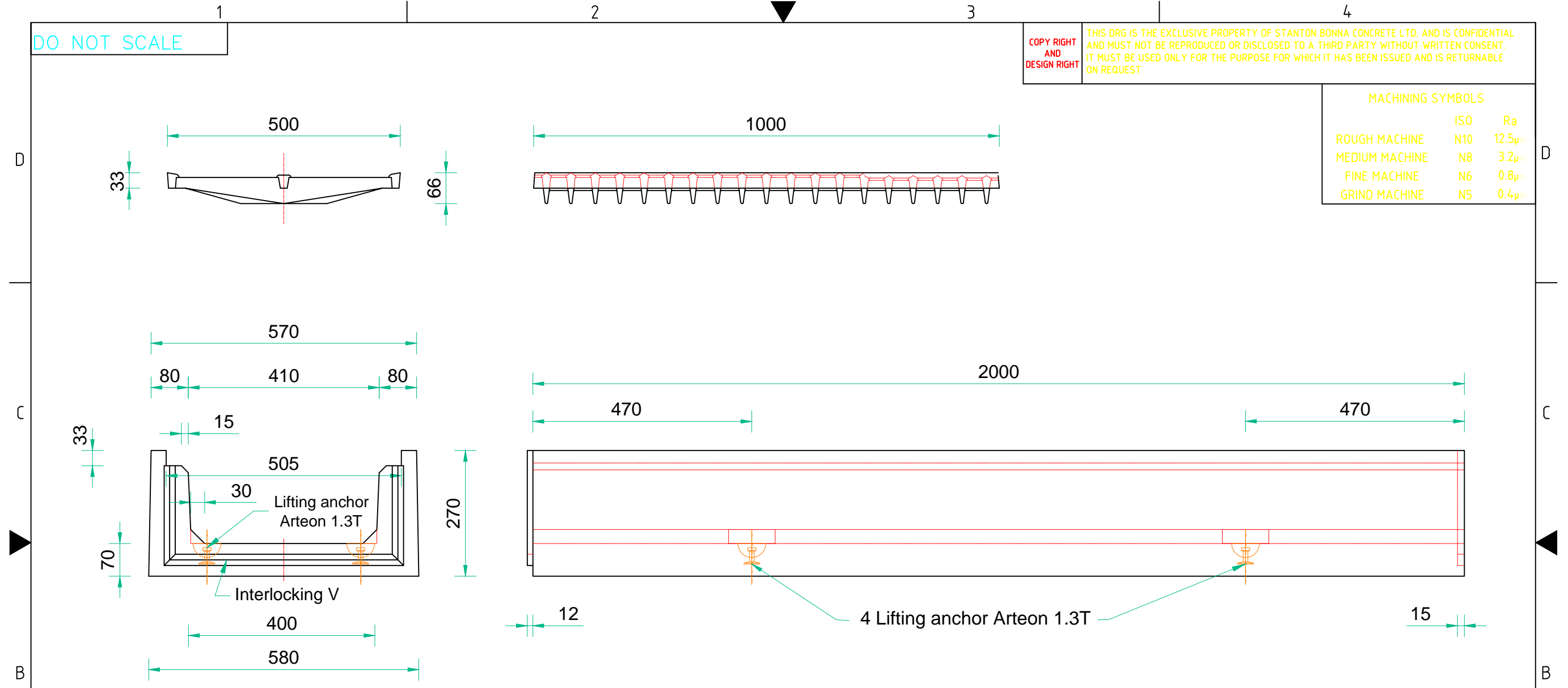
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MACHINING SYMBOLS

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 Troughs Designed and manufactured to BS EN 1433,
 Load Classification D400, - Heavy Duty Lids to
 withstand Wheel Loads not exceeding 11 tonne.

Please Note - A Rubber or Foam Conformance layer between trough and covers are recommended where units are subject to Heavy Vehicular Loads.

THIS DRAWING WAS PRODUCED USING AUTOCAD AND SHOULD ON NO ACCOUNT BE AMENDED BY HAND

Stanton Bonna
 TITLE

TROUGH with Steel Grating Drainage LID
 size 400 Wide x 200 Deep
 B-S Ref 239

STANTON BONNA CONCRETE LTD. Littlewell Lane, Stanton-by-Dale, Ilkeston, Derbyshire. DE7 4QW TEL: 0115 944 1448 FAX: 0115 944 1466	SCALE	HMM
	DRAWN	M MANNERS
	DATE	26/05/2015
DRG. No. CDO/ C / 2751	REV No.	A

REV	DATE	ZONE	ALTD	CKD	APPD	ALTERATIONS	REV	DATE	ZONE	ALTD	CKD	APPD	ALTERATIONS
							00						INITIAL ISSUE
													ALTERATIONS