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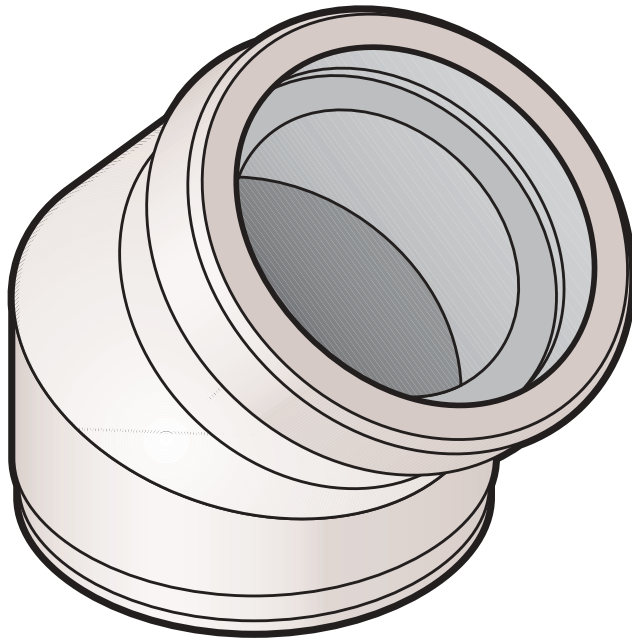
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Bends

- Standard bends are available at angles of $11\frac{1}{4}^\circ$ and $22\frac{1}{2}^\circ$. Bends of 45° and 90° are available dependent upon diameter (see table below).
- Bends having non-standard angles up to 90° can be manufactured on request dependent upon diameter.
- Bends are of polygonal construction (cut and stuck from two or three pipe pieces). Dimensions and leg lengths available on request.
- Bends are not designed as load bearing structures and should be encased in a suitably designed in-situ concrete surround.



Standard Bends Data	
Nominal Size	Nominal Angles
DN	Degrees
300 – 900	$11\frac{1}{4}$, $22\frac{1}{2}$, 45, 90
1050 – 2400	$11\frac{1}{4}$, $22\frac{1}{2}$, 45

